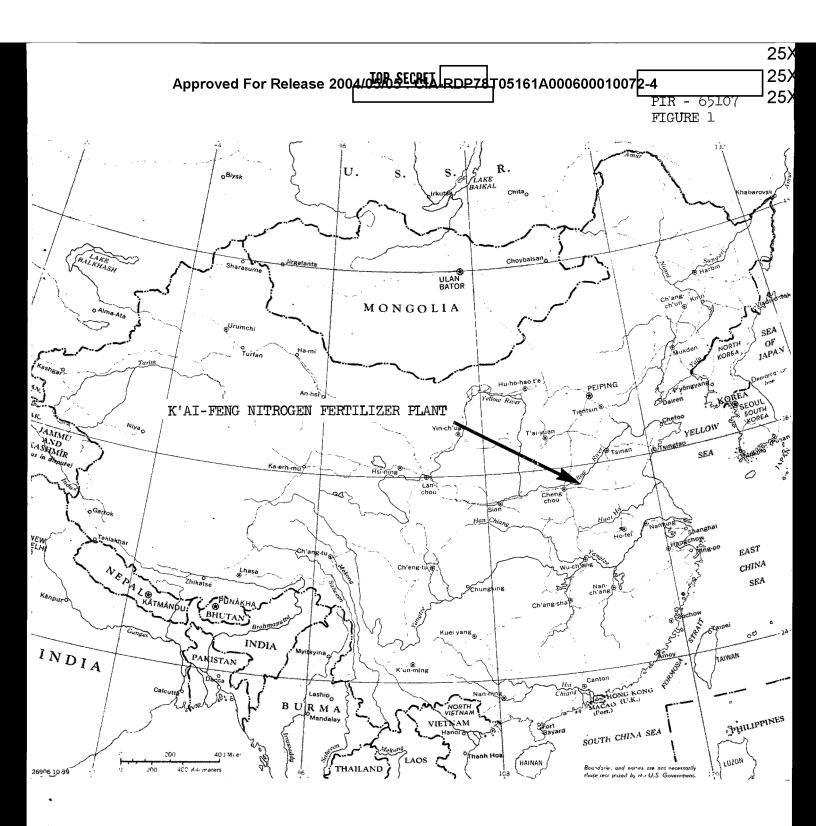


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PREPARED BY - CHEMICAL AND SCIENTIFIC SECTION INDUSTRIAL BRANCH, IAD

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CIA IMAGERY ANALYSIS DIVISION

## K'AI-FENG NITROGEN FERTILIZER PLANT K'AI-FENG, CHINA

The K'ai-feng Nitrogen Fertilizer Plant is located at 34 47N - 114 23E, approximately 1.5 nm east of the center of K'ai-feng in Honan Province, China (Figures 1 and 2). It is road and rail served and covers an area of approximately 5,700,000 square feet.

Using coal and pyrite as raw materials, synthetic ammonia, sulfuric acid, and ammonium sulfate are produced at this plant. The specific facilities necessary to accomplish this have been identified by number on Figure 6:

- Boilerhouse
- Retort building
- Two gasholders
- Ammonia synthesis building
- Sulfuric acid plant
- Sulfuric acid storage tanks
- Ammonium sulfate production section
- (8) Area of expansion
- **(9)** Water treatment area
- (10)Abandoned construction site
- (11)Coal storage and handling area
- 12) Conveyor
- (13)Shops, storage/temporary construction buildings, and open material storage
- (14) Administrative and warehousing facilities
- (15) Open material storage (probably coal and pyrite)

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|---------------|---|----|
| All ava:      | ilable photographic coverage during the period                |    |
|               | was examined in order to follow the construction of this plan |    |
| L_,           | was anamined in order to rottow the construction of this plan | ıτ |
| (Figures 3 t) | hrough 6). The following significant changes and activity,    |    |
| by mission,   | were noted:   |    |

(1) Externally, most of the production facilities appeared in a late stage of construction in  $\neg$ (Figure 3). The sulfuric acid plant was essentially complete although rail service did not extend into this area. One of the gasholders and many of the pipelines between the various facilities were under construction. Approximately 20 tank

25)

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Fluctuations in the amount of open material storage were

These changes are probably indicative of some level of

A decrease was apparent

noted in comparing the various missions. For example, increases in the amount of coal stored in the area indicated by Annotation 15, Figure 6,

were observed in

production.

CIA IMAGERY ANALYSIS DIVISION

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MAPS AND CHARTS

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